



THE UNITED KINGDOM VEHICLE APPROVAL AUTHORITY

COMMUNICATION CONCERNING THE APPROVAL GRANTED <sup>(+)</sup>/~~APPROVAL EXTENDED <sup>(+)</sup>/~~  
~~APPROVAL REFUSED <sup>(+)</sup>/~~ ~~APPROVAL WITHDRAWN <sup>(+)</sup>/~~ ~~PRODUCTION DEFINITELY~~  
~~DISCONTINUED <sup>(+)</sup>~~ OF A TYPE OF REAR UNDERRUN PROTECTIVE DEVICE (RUPD), PURSUANT  
TO UN REGULATION NO 58.03



Approval No: E11\*58R03/00\*12181\*00

1. Trade name or mark of device: 342 179 600 001 UNIVERSAL UNDERRUN PROTECTION (RUP)
2. Device type: 342 179 600 001
3. Name and address of manufacturer:  
CP Witter Ltd (Horizon Global UK)  
Drome Road  
Deeside Industrial Estate  
Deeside  
Flintshire  
CH5 2NY  
United Kingdom
4. If applicable, name and address of manufacturer's representative: Not applicable
5. Characteristics of the device (dimensions and its fixing elements) See manufacturer's documents
6. Test conducted ~~on a vehicle~~ / on a representative part of the chassis of a vehicle <sup>(1)</sup>
7. Position on the device of the points of application of the test forces: P1 1005 mm, P2 490 mm, P3 0 mm
8. Maximum horizontal deflection observed during and after the application of the test forces in Annex 5: P1 25 mm, P2 8 mm, P3 6mm

## 9. Restrictions on application

Vehicles on which the device may be installed (if applicable): various

Characteristics of the chassis to which the device may be installed (e.g. stiffness, profile dimensions,...) : Mounted on outside of chassis rails with maximum 1100 mm spread. Second moment of area of chassis longitudinal sections should be greater than 18250000 mm<sup>4</sup>

10. Maximum mass of vehicle on which the device may be installed: 7.5 tonne

11. Device submitted for approval on: 09 September 2021

12. Technical Service responsible for conducting approval tests: Vehicle Certification agency

13. Date of report issued by that service: 15 October 2021

14. Number of report issued by that service: VSY541775

15. Approval: ~~GRANTED/REFUSED/EXTENDED/WITHDRAWN~~ in respect of the RUPD <sup>(1)</sup>

16. Position of approval mark on the device: On centreline of crossbeam on top surface

17. Place: BRISTOL

18. Date: 20 OCTOBER 2021

19. Signature:



C McCABE  
Chief Technical and Statutory Operations Officer

20. The following documents, bearing the approval number shown above, are available upon request:

Drawings, diagrams and layout plans of the components of the structure considered to be of importance for the purposes of this Regulation;

Detailed information about the devices representing the vehicle structures used for the mounting of the RUPD (e.g. moment of inertia of the beams);

Where applicable drawings of the protective devices and their position on the vehicle.

Any remarks: None

(1) ~~Strike out what does not apply~~



Vehicle  
Certification  
Agency

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APPROVAL NUMBER: E11\*58R03/00\*12181\*00

**INFORMATION PACKAGE CONTENTS**

**INDEX REVISION NUMBER: Not applicable**

**Conformity of Production (COP) Declaration    COP Confirmed**

**Assessment Method    ISO/TS Cert and Control Plans  
Compliance Statement  
COP Audit**

**Date of Initial Clearance    Month    Pre 2013  
Year**

**Date of Last Clearance    April    Year 2021**

Total number of sheets: 17 (Seventeen)

Reasons for Revision:    Not applicable

Revision Date  
&

Office Stamp

VSY541775



Approval number: E11\*58R03/00\*12181\*00  
VCA Job Number: VSY541775



**REAR UNDERRUN DEVICE**

**ECE REGULATION 58R/03**

**Type:** 342 179 600 001  
**Vehicle Category:** N2  
**Extension Level:**

**Total Number of Sheets:** 17

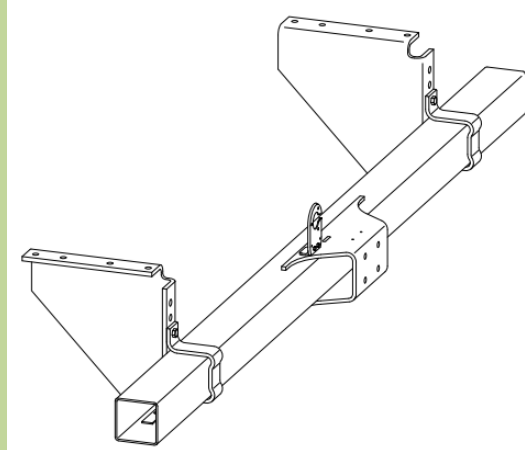
### Extension History

<u>Extension Number</u>	<u>Job Number</u>	<u>Reasons for Extension</u>
00	VSY541775	New Approval

### Appendix List

<u>Appendix Number</u>	<u>Description</u>
01	
02	
03	
04	

<b>0.</b>	<b>GENERAL</b>	
0.1.	<b>Make (trade name of manufacturer):</b>	CP WITTER LTD (HORIZON GLOBAL UK)
0.2.	Type:	UNIVERSAL UNDERRUN PROTECTION (RUP)
0.2.1.	Commercial name(s) (if available):	342 179 600 001
0.3	Means of identification of type, if marked on the vehicle:	SELF ADHESIVE LABEL
0.3.1	Location of that marking:	ON CROSSBAR
0.4.	Category of vehicle (°):	N2
0.5.	Company Name and address of manufacturer:	CP Witter Ltd (Horizon Global UK) Drome Road, Deeside Industrial Estate Deeside, Flintshire, CH5 2NY United Kingdom
0.8.	Name(s) and address(es) of assembly plant(s):	Horizon Global Germany GmbH Bahnhofstr. 2-4 04746 Hartha, Germany.  Horizon Global South Africa Ltd 316B Mundt Street, Waltloo, Pretoria, Gauteng, 0184, South Africa.  Terwa Romania SRL, Unit 2A, Olympian Park Brasov, Str. Ghimbavului nr. 80D, 507055 Cristian, Romania
0.9	Name(s) and address(es) of the manufacturer's representative (if any):	N/A

<b>1.</b>	<b>GENERAL CONSTRUCTION CHARACTERISTICS OF THE COMPONENT</b>	
1.1.	Photographs and/or drawings of a representative component:	
1.5	Material Used For Side Members	S355 MILD STEEL 12 MM THICK BENT PLATE (SEE DRAWINGS)
<b>2.</b>	<b>MASSES AND DIMENSIONS <sup>(1)</sup> <sup>(9)</sup></b> (in kg and mm) (Refer to drawing where Applicable)	
2.3.3	Width Of Widest Rear Axle	N/A
2.4.	<b>Range of vehicle dimensions (overall)</b>	
2.4.1.	<b>For chassis without bodywork</b>	N/A
2.4.2.	<b>For chassis with bodywork</b>	
2.4.2.2.	Width <sup>(97)</sup> :	
2.6	Mass of the vehicle with bodywork, and with coupling device in the case of a towing vehicle of a category other than M1, in running order, or the mass of the chassis with cab if the manufacturer does not fit the bodywork and/or coupling device (including coolant, oils, fuel, 100% other liquids except waters, tools, spare wheel and driver, and, for buses and coaches, the mass of the crew member (75 kg) if there is a crew seat in the vehicle:	N/A
2.8.	Technically permissible maximum laden mass stated by the manufacturer <sup>(i)</sup> <sup>(3)</sup> :	7500
<b>9.</b>	<b>Bodywork</b>	



9.1	Type Of Bodywork	N/A
9.2	Material used and method of construction:	N/A
9.15	<b>Rear Underrun Protection</b>	
9.15.1	Drawings of the vehicle parts relevant to the rear underrun protection, i.e. drawing of the vehicle and/or chassis with protection and mounting of the widest rear axle, drawing of the mounting and/or fitting of the rear underrun protection. If the underrun protection is no special device, the drawing must clearly show that the required dimensions are met:  Refer to drawings	UNIVERSAL UNDERRUN
9.15.2	In the case of special device, full description and/or drawing of the rear underrun protection (including mountings and fittings), or, if approved as a separate technical unit, type approval number:	N/A

Drawings.

Technical drawings of rear underrun protection. The top drawing is a side view showing dimensions: 171.5 ±0.3, 1133.5 ±0.2, 2350, and 82.5. Callouts include W1, W5, B, C, and a note: 'Typenschilder/typo label (Klebstiftschlüssel) (sticker to be cleaned)'. The bottom drawing is a front view showing dimensions: 22417, 25 ±0.1, and 342 078 616 111. A note indicates 'Barcode Aufkleber / barcode-label (Klebstiftschlüssel) (sticker to be cleaned)'. A note at the bottom right specifies 'Rohr / tube CFR8H - EN 10219 - S355J2H - 100x10x0.8 - Option 1,1-2,2'.

Additional information on the drawing page:

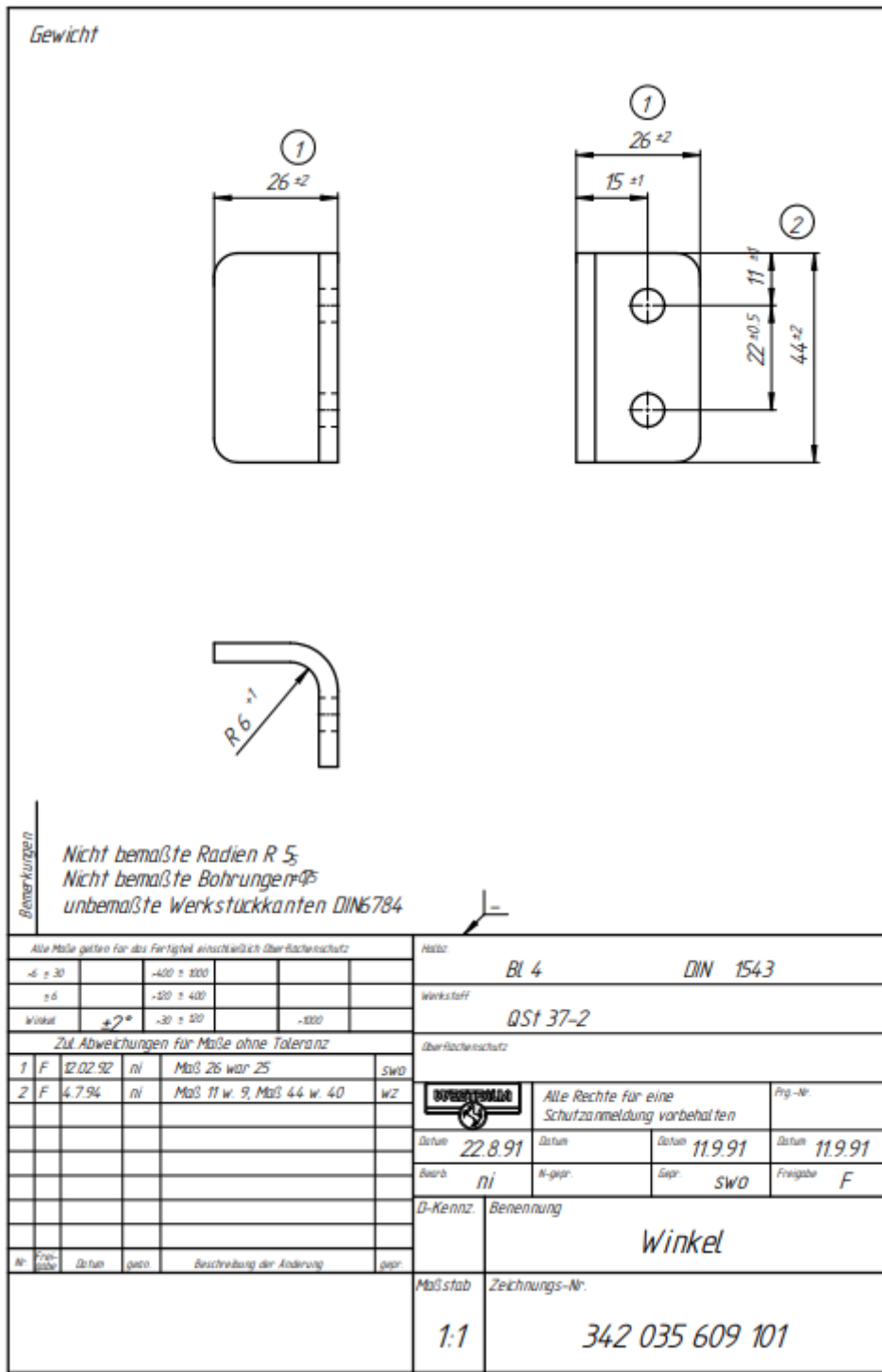
- Anlageflächen frei von Schweissritzern / contact surfaces without weld metal deposit
- W01 - W05 Bezeichnung der Schweissnaehle / indication of the weld seams
- Schweißverfahren/ welding process acc. to: ISO 4063 - 135
- Bewertungsgruppe/ criterion of quality: DIN EN ISO 5817 - C
- Schweißgut/ welding deposit: ISO 14341-A - G 42 4 W21 3S11
- Schutzgas/ welding gas: ISO 14175 - M21

Product information table:

1	22.04.21	as	ENR 2000-155: Ersatz für 342 179 604 001	WZ
2	22.04.21	as	ENR 2000-155: Ersatz für 342 179 604 001	WZ
3	22.04.21	as	ENR 2000-155: Ersatz für 342 179 604 001	WZ
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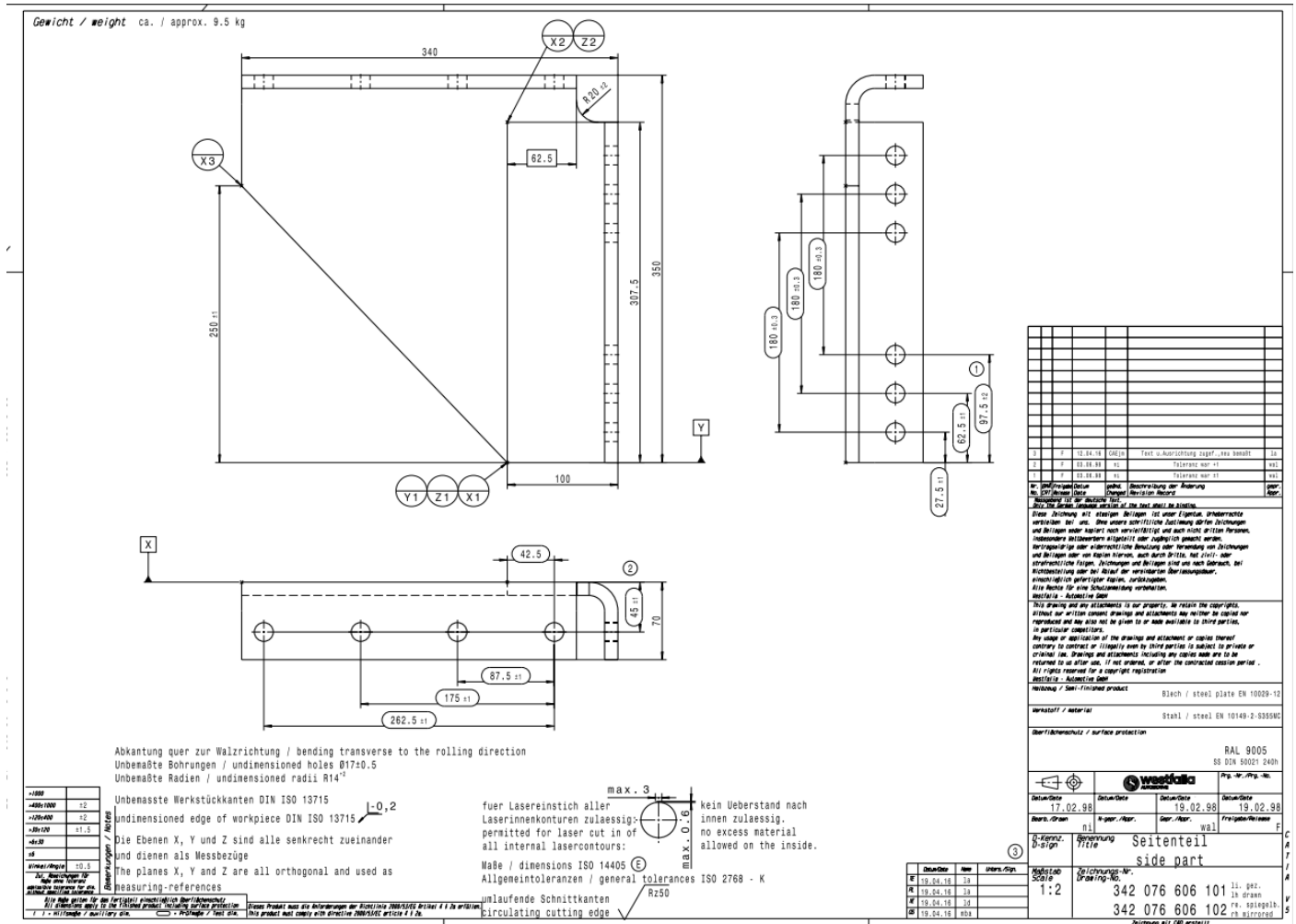


Rheind-Wiederbrück

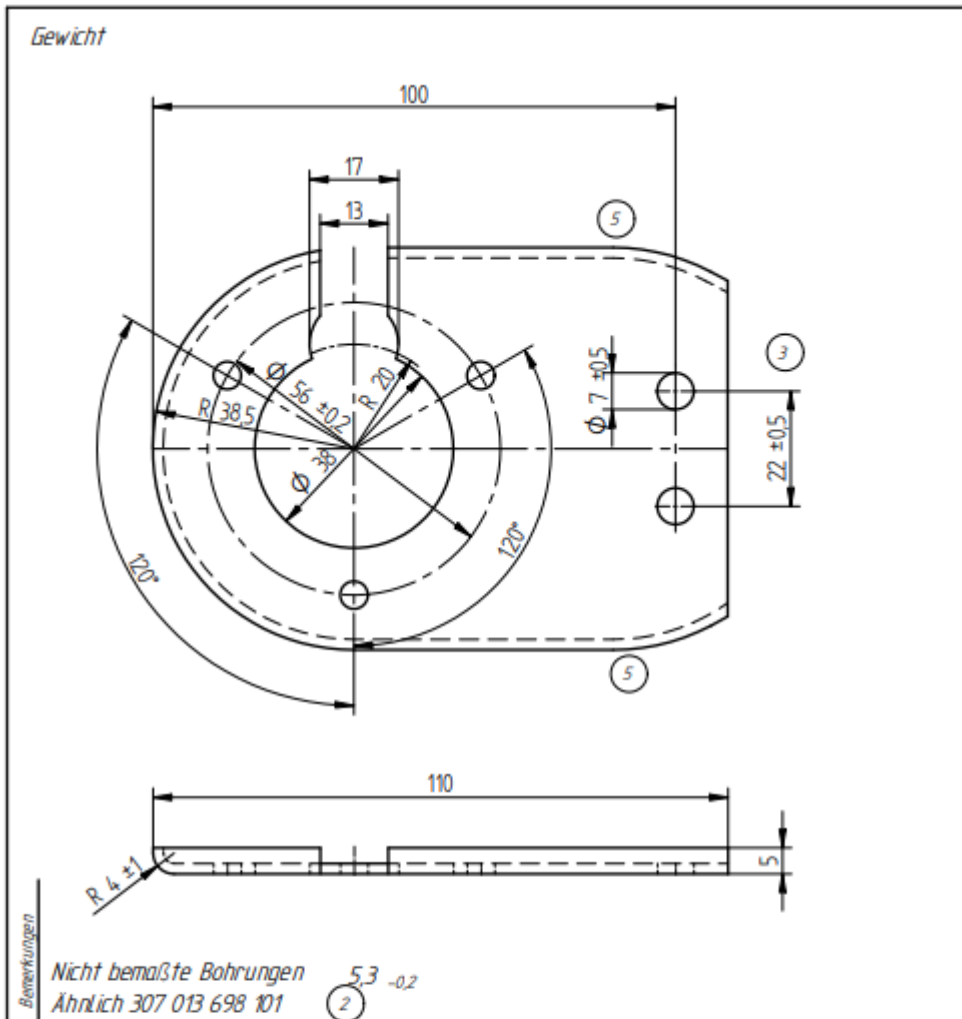


Westfalia-werke GmbH & Co.





Rheida-Wiederbrück



Bemerkungen

Nicht bemessene Bohrungen  
 Ähnlich 307 013 698 101  $5,3_{-0,2}$

WESTALIO-WERKE  
 GmbH & Co.

Alle Maße gelten für das Fertigteil einschließlich Oberflächenschutz				Herz: <b>Bl 2</b>		DIN 1541	
$-6 \pm 30$	$\textcircled{6}$	$+400 \pm 1000$		Werkstoff: <b>MUST 12 03</b>			
$\pm 6$	$\pm 2$	$-200 \pm 400$		Zul. Abweichungen für Maße ohne Toleranz			
Winkel $\pm 1$		$-30 \pm 10$	$\pm 1$	$-1000$	Oberflächenschutz: <b>SS DIN 50021 240h</b>		
1	F	12.5.87	Nie	Bemaßung zugef.	Eht		
2	F	12.5.87	Nie	war herg. aus 307 013 698 101	Eht		
3	F	12.5.87	Nie	Bohrung $\phi 7$ zugef.	Eht	Alle Rechte für eine Schutzanmeldung vorbehalten	
4	F	12.5.87	Nie	Teile Nr zugef.	Eht	Fig.-Nr.	
5	F	9.11.99	ni	Bohrungen $\phi 3,5$ entf.	wz	Datum: 20.11.86	Datum: 15.12.86
6	F	17.04.14	aa	WAM AWE 1404 16.2 $\pm 2 w. \pm 1$	mw	Bohr: Niemann	Gepr: ENL
				D-Kennz. Benennung: <b>Steckdosehalter</b>			
				Maßstab: <b>1:1</b>			
				Zeichnungs-Nr.: <b>332 043 608 101</b>			
				321 259 608 101 <b>RAL 9005</b>			

1:1 = Hilfsmaße

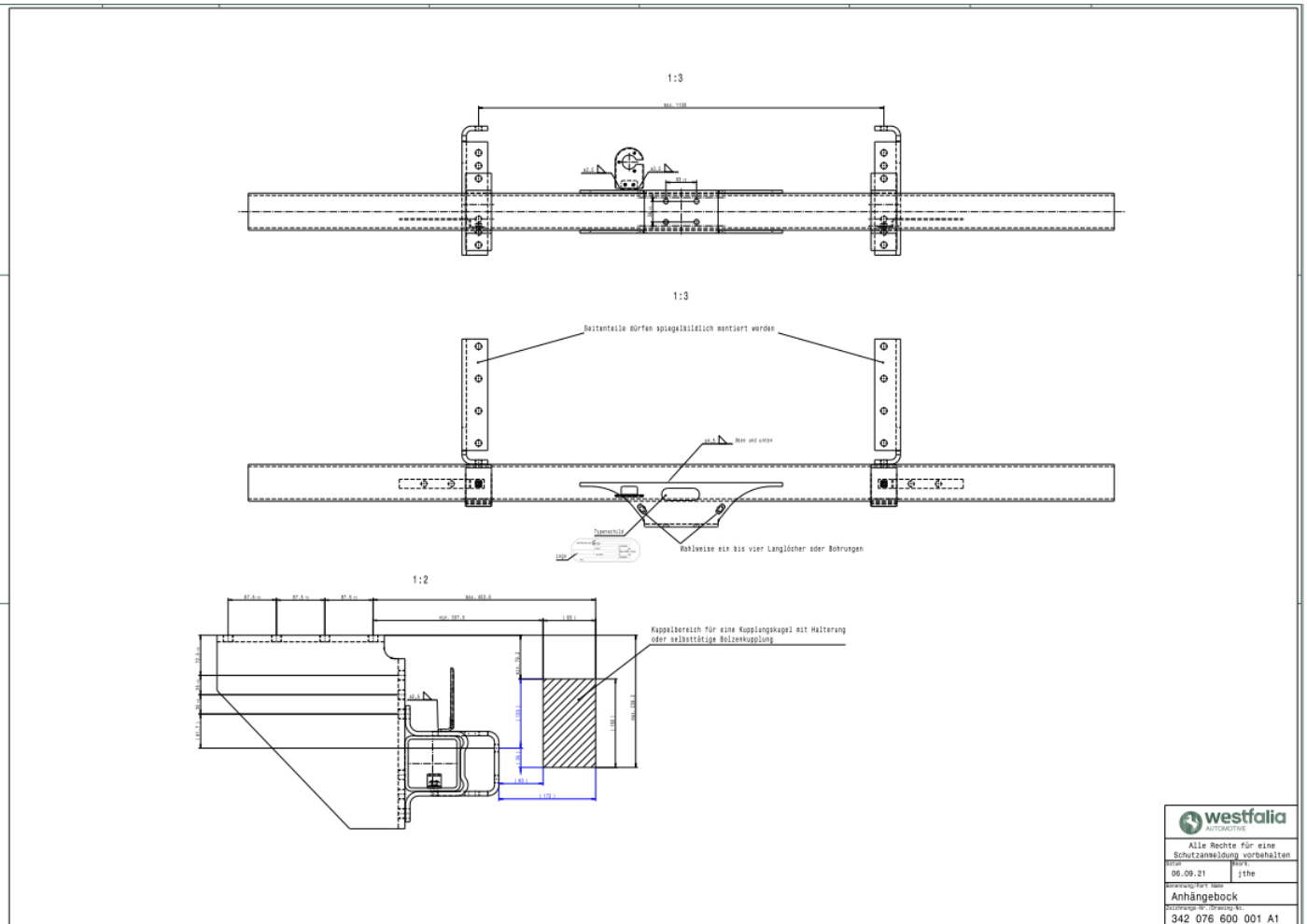
= Profilmasse

Zeichnung mit CAD erstellt









Fitting Instructions,

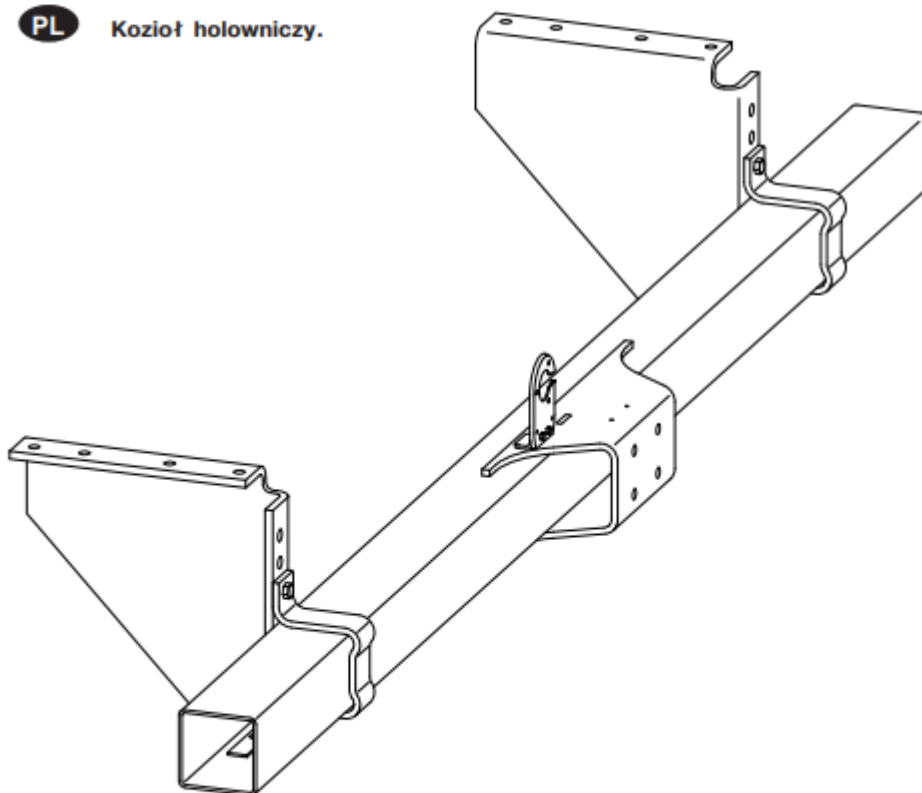
Translations in:

- English
- German
- Danish
- Spanish
- French
- Finnish
- Italian.
- Norwegian
- Dutch
- Sweden



Polish.

- D** Anhängelock
- DK** Anhængerbuk
- E** Caballete de fijación
- F** Support de remorquage
- FIN** Vetolaiteyksikkö
- GB** Towing bracket
- I** Supporto per rimorchio
- N** Tilhengerbukk
- NL** Koppelingsconsole
- S** Släpvagnsfäste
- PL** Koziół holowniczy.



342 179 691 101 - 003

1

## **GB** Installation and Operating Instructions Towing Bracket

Westfalia Order No.: 342 179

### EC Approval No.

as per Guideline 94/20/EC:	e13 00-0345	Type: 342 076
as per Guideline 70/221/EEC-2006/20/EG:	e13 00-6130	Type: 342 179
as per Guideline ECE-R 58:	E13 58 R-02 6130	Type: 342 179

**Application:** Lorry  
Free support surface on longitudinal member approx. 310 mm  
Max. distance of vehicle longitudinal members (outer edge) 1150 mm

### Technical Data:

The tested D-value is 23.5 kN. This corresponds, for example, to a towed weight of 3500 kg and a permissible total weight of 7500 kg. The tested trailer nose weight is 150 kg.  
For driving, the data of the vehicle manufacturer with regard to the towed weight and trailer nose weight are decisive, whereby the tested values of the CBB may not be exceeded.

The underride protection function is given for vehicles without limitation of the permissible combination weight.

### Notes:

A coupling ball with bracket or an automatic coupling may be mounted on the towing bracket. With both, i.e. the coupling ball with bracket and the automatic coupling, a quick-change coupling system may be mounted.

It must be observed that the respectively mounted ball plate or automatic coupling, or the quick-change coupling system with the automatic coupling and the ball plate, must be entered in the vehicle title and registration papers.

The towing bracket is a safety part and may only be mounted by specially trained personnel. Should spare parts be required, these may also only be mounted on the undamaged original-equipment part by specially trained personnel.  
No changes or modifications to the towing bracket are permitted.

When driving with a trailer, observe the driving instructions in the vehicle manufacturer's operating instructions.

The trailer must be equipped with an appropriate towing coupling ball.  
If installing the towing bracket necessitates the removal of the towing eye, the towing bracket serves as a replacement, provided the permissible towed weight is not exceeded and the towing takes place on normal roads.

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The fixing points specified as standard must be observed.  
National guidelines concerning official approval of auxiliaries must be observed.  
These installation and operating instructions must be enclosed with the vehicle papers.

### General Installation Instructions:

If present, remove insulating compound and/or underseal in the area of the towing-bracket contact surfaces. Coat bare bodywork with anti-corrosion paint.

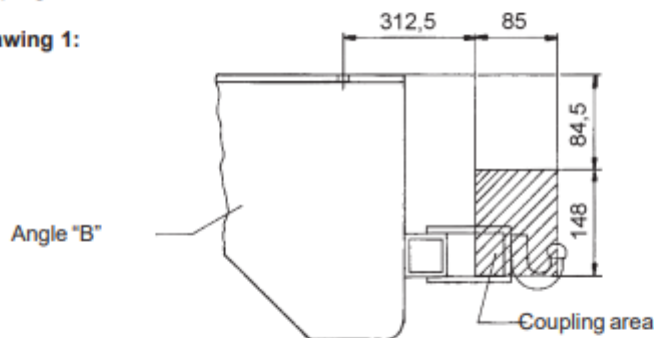
Retighten all mounting bolts of the towing bracket after approx. 1000 towing km.

This towing bracket including all mounting parts weighs approx. 60 kg. Please take into account that the kerb weight of your vehicle is increased by this amount after mounting the towing bracket.

If the towing bracket is also to be used as an underride protection device, the requirements and mounting dimensions of the Guideline 70/221/EEC / ECE-R 58 must be adhered to.

Please see the following drawing for the coupling area for a coupling ball with bracket or an automatic coupling.

Drawing 1:



In the **upper** and **middle** cross pipe position the following bolt-on plates can be mounted:  
321 168; 321 169; 329 032; 329 042; 329 049; 329 050; 329 089 (not in conjunction with the quick-change system); 329 059; 329 060; 329 103; 329 061, 329 062

In the **lower** cross pipe position the following bolt-on plates can be mounted:  
321 168; 329 032; 329 036; 329 049; 329 050; 329 089 (not in conjunction with the quick-change system); 329 059; 329 060; 329 103; 329 061, 329 062

The M 10 x 35 hexagon bolts are to be used for the bolt-on plates 321 168; 321 169; 329 042; 329 050; 329 089; 329 059; 329 061, 329 062.

The M 10 x 50 hexagon bolts are to be used for the bolt-on plates 329 032; 329 060; 329 103 and 329 049.

The M 10 x 65 hexagon bolts are to be used for the bolt-on plates 329 036 and 329 050.

**Note:** The bolt-on plates specified above different D-values.  
If mounting bolts and qualities are specified in the mounting instructions for the above bolt-on plates, then the specifications in these installation instructions **always** apply.

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**Parts of Towing Bracket**

Item	Description	Qty.
1	Towing bracket - cross pipe	1
2	Angle bracket	2
3	Shackle (60 x 60)	8
4	Clip	2
5	Shackle	2
6	Shackle (120 x 40)	8
7	Electrical socket bracket	1
	Installation instructions	1

Mounting materials:

Hexagon bolt M 6 x 16; property class 8.8	2
Hexagon bolt M 10 x 30; property class 8.8	2
Hexagon bolt M 10 x 35; property class 10.9	4
Hexagon bolt M 10 x 50; property class 10.9	4
Hexagon bolt M 10 x 65; property class 10.9	4
Hexagon bolt M 16 x 50; property class 8.8	4
Hexagon bolt M 16 x 55; property class 8.8	8
Washer 17x30x3	24
Washer 10.5	6
Washer 10.5 x 25 x 3	4
Hexagon nut M 6; property class 8	2
Hexagon nut M 10; property class 10	6
Hexagon nut M 16; property class 8	12
Sealing plug	2

**Available Spare Parts for Towing Bracket**

Spare Part No.	Description
942 076 650 001	VPE. Mounting parts incl. items 3, 5, 6, 7
942 076 615 001	VPE. Clamp, item 4
900 001 503 587	VPE. Sealing plug

**Installation Instructions:**

- 1.) Hold angle brackets "2" under longitudinal members of vehicle and drill (17 mm dia.) through longitudinal member at "a". Lay counter-shackles "3" in longitudinal members and bolt angle brackets "2" to longitudinal members and counter-shackles "3".  
If there is a Frame cross member at the point where drill holes are to be bored, the Fishplate '6' must be placed between the Frame side member and the Frame cross member.
  
- 2.) Push clamps "4" onto cross pipe "1" and align desired width so that holes "b" are located 41.5 mm to left and right of centre.  
Dimension 1100 mm (see drawing) may not be exceeded.  
  
Pipe ends may be cut off if necessary. Make sure that at least 50 mm is left beyond clamps. Then deburr cut areas.
  
- 3.) Bolt cross pipe "1" onto angle brackets "2" at "d" at desired height with clamps "4".  
If ends of angle bracket "2" protrude at bottom, then ends may be cut off. Then deburr cut areas.
  
- 4.) Drill through lower wall of cross pipe "1" (11 mm dia.) at "e".  
Push shackles "5" into pipe ends and bolt to cross pipe "1" at "e".
  
- 5.) Screw electrical socket bracket "7" onto bracket at "f".
  
- 6.) Tighten all bolts and nuts evenly.

Tightening torques:	M 10x30	→	40 Nm	(property class 8.8)
	M 10x35	→	55 Nm	(property class 10.9)
	M 10x50	→	55 Nm	(property class 10.9)
	M 10x65	→	55 Nm	(property class 10.9)
	M 16x50	→	170 Nm	(property class 8.8)
	M 16x55	→	170 Nm	(property class 8.8)

Subject to change.



## Inspection/Test Report: Rear Underrun Protection – Part I – Device as a STU

### Legislation

UNECE Regulation 58.03 to Supplement 2

### Inspection/Test Details

Location of Inspection/Test: CP Witter Ltd (Horizon Global UK), Drome Road,  
Deeside Industrial Estate, Deeside, Flintshire, CH5 2NY,  
United Kingdom  
Date of Inspection/Test: 15 September 2021  
VCA Representative(s): Fred Craffert, Nick Sanderson  
Inspectors office location: VCA MC  
Manufacturer’s Representative(s): John Murphy  
Reason for Test Report: New approval

### Manufacturer Details

Name and Address: CP Witter Ltd (Horizon Global UK), Drome Road,  
Deeside Industrial Estate, Deeside, Flintshire, CH5 2NY  
Type: 342 179 600 001  
Commercial Description: 342 179 600 001 UNIVERSAL UNDERRUN PROTECTION  
(RUP)  
Category: N2 < 7.5 tonne

### Conclusion

The above-mentioned component was tested in accordance with the above mentioned legislation and was found to comply in all respects. This report relates only to the items tested.

Witness Engineer  
Signature:

Name: Nick Sanderson  
Position: Type Approval Engineer  
Date: 15 October 2021

### List of Annexes

Annex	No of Pages	Subject
I		
II		





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**Issue Record**

Issue 0 is original report

**Worst Case Rationale**

This test report covers the strength performance of the “Universal Underrun Protection (RUP) device for fitment to <7.5 t N2 category vehicles.

The underrun crosstube is 2350 mm long and can be fitted to various vehicles with different chassis rail spacings as the crosstube is attached to the mounting brackets by clamping.

*Note: Include information on variants and versions this report covers, as applicable. Supporting documents may be annexed to this report*

**Significant Interpretations, Alternative Test Methods, New Technologies**

All positions tested.

**Inspection/Tests Required**

Yes, NA, See Report ... / Approval ... / Annex ...

Application for Approval:  
Part I – Approval of RUPD:  
Testing:

Yes
Yes
Yes

**Component Specification**

Part Number(s):

See Drg No 342 179 600 001

**Manufacturer’s Documentation**

Manufacturer’s documentation is complete and reflects the agreed specification for the component tested and covers all variants and versions agreed in the worst case rationale. Information document uploaded to job folder and identified by job number.

Yes

**Facility and Equipment Checks**

Facility Appraisal reference and date (if applicable)

PCRAF-001.

Calibration certificates checked and valid, recorded in the following table:

Yes





Report Number: VSY541775 Issue: 0

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written approval of the technical service.

### Equipment

Description	Make	Model	Serial number	Calibration due date*
Actuator	MTS		10441135	14 July 2022
Load cell	MTS		476311	14 July 2022

\*Specify calibrated date + (interval) or calibration due date.







Inspection/Test Requirements	Complies Yes / NA
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### Application for Approval

5.1.	Application for approval is submitted by the vehicle manufacturer or by his duly accredited representative.	Yes
5.2.	Application is accompanied by:	
5.2.1.	Documentation giving a description of the technical characteristics of the RUPD: its dimensions, lines and constituent materials, and the method of its installation.	Yes
5.2.2.	Sample of the type of RUPD, clearly and indelibly marked on all of its main components with the applicant's trade name or mark, and the type designation.	Yes
5.3.	RUPD representative of the type to be approved and fitted with an approved RUPD is submitted for the approval tests.	Yes
5.4.	Manufacturer demonstrated the existence of satisfactory arrangements for ensuring effective checks on conformity of production.	Yes

### Part I – Approval of RUPD

#### Cross-member

7.1.	Section height of the cross-member is appropriate for the type of vehicle for which it is intended: <del>— Height is <math>\geq</math> 120 mm. (O3, O4, N3 and N2 with mass <math>&gt;8t</math>)*</del> <del>- Height is <math>\geq</math> 100 mm for RUPD for vehicle of Category M, N1 or N2 with mass <math>\leq</math> 8t, O1, O2, G or with platform lift *</del> <i>*Strikethrough, as appropriate.</i>	Yes
7.1.	Lateral extremities of the cross-member do not bend to the rear or have a sharp edge; they are rounded on the outside and have a radius of curvature of $\geq$ 2.5 mm.	Yes

#### Moveable Device Designed to have Several Positions at the Rear of the Vehicle

7.2.	There is a guaranteed method of securing the moveable RUPD in the service position to preclude any unintentional change of position.	NA
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7.2.	A label that meets the following conditions is provided to inform the operator about the standard position of the RUPD to offer effective protection against under-running: - It is provided with one or more suitable symbols and/or is in the language(s) of the country where the device is sold. - It is at least minimum size: 60 x 120 mm.	<div style="border: 1px solid black; background-color: #d4f1d4; padding: 5px; width: 100px; margin: 0 auto;">Yes</div>
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7.2.	Force applied by the operator to vary the position of the moveable device is $\leq 40$ daN.	<div style="border: 1px solid black; background-color: #d4f1d4; padding: 5px; width: 100px; margin: 0 auto;">NA</div>
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**Resistance to Force**

7.3.	RUPD offers adequate resistance to forces applied parallel to the longitudinal axis of the vehicle, in accordance with the test in Annex 5. <i>(See test results.)</i>	<div style="border: 1px solid black; background-color: #d4f1d4; padding: 5px; width: 100px; margin: 0 auto;">NA</div>
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7.3.	Maximum horizontal deflection of the RUPD observed during and after the test is recorded in the 'Test Results' table for inclusion in the type approval communication (Annex 1, Item 8). <i>(See test results.)</i>	<div style="border: 1px solid black; background-color: #d4f1d4; padding: 5px; width: 100px; margin: 0 auto;">NA</div>
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**Underrun Device for Vehicle Fitted with Platform Lift at the Rear**

7.4.1.	Maximum lateral clearance between elements of the underrun device and elements of the platform lift amount to $\leq 2.5$ cm each.	<div style="border: 1px solid black; background-color: #d4f1d4; padding: 5px; width: 100px; margin: 0 auto;">NA</div>
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7.4.2	Individual elements of the underrun protection, including those outboard of the lift mechanism, where provided, shall have an effective surface area:	<div style="border: 1px solid black; background-color: #d4f1d4; padding: 5px; width: 100px; margin: 0 auto;">NA</div>
-------	---	---

- 7.4.2 -Individual elements each have effective surface area of  $\geq 420$  cm<sup>2</sup> \*
- 7.4.3 -For cross members with a section height of <120mm Individual elements each have an effective surface area of  $\geq 350$  cm<sup>2</sup>
- 7.4.4 - Vehicle has a width < 2,000 mm and where it is impossible to achieve the surface area requirements of paragraphs 7.4.2 and 7.4.3, the effective area may be reduced on the condition that the resistance criteria are met.

*\*Strikethrough, as appropriate.*

Comments, if applicable:

None





### Test Conditions for RUPD

Ann 5, 1.1.	<p>At the request of the manufacturer, the test is conducted:</p> <ul style="list-style-type: none"> <li><del>— On a vehicle type for which the RUPD is intended*</del></li> <li>- On a part of the chassis of the vehicle type for which the RUPD is intended and representative of the vehicle type(s) in question*</li> <li><del>- On a rigid test bench*</del></li> </ul> <p><i>*Strikethrough, as appropriate.</i> <i>Note: These measurements exclude the bulging of the tyres close to the ground.</i></p>	Yes
Ann 5, 1.2.	Parts used to connect the RUPD to the vehicle chassis or rigid test bench are equivalent to those used to secure it on the vehicle.	Yes
Ann 5, 1.3.	<p>At the request of the manufacturer, the test procedure described in paragraph 3 is simulated by calculation.</p> <p>Comments, if applicable, and calculation results:</p> <div style="border: 1px solid black; height: 20px; width: 100%;"></div>	NA
Ann 5, 1.4.	<p>In the case of a RUPD where the cross-member does not have a vertical flat surface of at least 50 per cent of the required minimum section height, the manufacturer has supplied a suitable device that allows the application of horizontal test loads on the cross-member.</p> <p>Details, if applicable:</p> <div style="border: 1px solid black; padding: 2px;">Not applicable</div> <p><i>Add any drawings, etc. in an Annex</i></p>	NA

### Test Conditions for Vehicle

Ann 5, 2.1.	Vehicle is at rest on a level, flat, rigid and smooth surface.	NA
Ann 5, 2.2.	Front wheels of the vehicle are in the straight-ahead position.	NA
Ann 5, 2.3.	Tyres are inflated to the pressure recommended by the vehicle manufacturer.	NA
Ann 5, 2.4.	Vehicle is restrained, as necessary, to achieve the test forces required in paragraph 3.1.	NA
Ann 5, 2.5.	Vehicle equipped with automatic levelling (e.g. hydropneumatic, hydraulic or pneumatic) suspension is tested in the normal running condition specified by the manufacturer.	NA



## Test Procedure

Ann 5, 3.1.	<p>Horizontal displacements are verified by means of suitable test mandrels, with test forces applied separately and consecutively, via a surface <math>\leq 250</math> mm high by 200 mm wide, with a radius of curvature of <math>5 \pm 1</math> mm at the vertical edges.</p> <p><i>Note: Exact height of application surface is defined by the manufacturer.</i></p>	Yes
Ann 5, 3.1.	<p>Height above the ground of the centre of the surface is defined by the manufacturer within the lines that bound the device horizontally.</p>	Yes
Ann 5, 3.1. 16.2. 25.2.	<p>When tested on a vehicle of category M, N<sub>1</sub>, N<sub>2</sub> with max mass <math>\leq 8</math> t, O<sub>1</sub> or O<sub>2</sub>, the ground clearance with respect to the underside of the protective device <math>\leq 550</math> mm over its entire width, even when the vehicle is unladen, and is such that the height above the ground of the points of application of the test forces <math>\leq 600</math> mm.</p>	Yes
Ann 5, 3.1. 16.1. 25.1.	<p>When tested on a vehicle category N<sub>2</sub> with max mass <math>&gt; 8</math> t, N<sub>3</sub>, O<sub>3</sub> or O<sub>4</sub>, the ground clearance with respect to the underside of the protective device, even when the vehicle is unladen, is appropriate:</p>	NA
16.1.(a)	<ul style="list-style-type: none"> <li>- <math>\leq 450</math> mm for motor vehicles and trailers with hydropneumatic, hydraulic or pneumatic suspension or a device for automatic levelling according to load.*</li> </ul>	
16.1.(b)	<ul style="list-style-type: none"> <li>- <math>\leq 500</math> mm or a departure angle according to ISO 612:1978 of <math>8^\circ</math>, whichever is less, for vehicles other than those in (a) above.*</li> <li>- In any case the vehicle has a departure angle up to <math>8^\circ</math> according to ISO 612:1978 with a maximum ground clearance of 550 mm.*</li> </ul> <p><i>*Strikethrough, as appropriate.</i></p>	
Ann 5, 3.1. 16.2. 25.2.	<p>When tested on a vehicle of category M, N<sub>1</sub>, N<sub>2</sub> with max mass <math>\leq 8</math> t, O<sub>1</sub> or O<sub>2</sub>, the ground clearance with respect to the underside of the protective device <math>\leq 550</math> mm over its entire width, even when the vehicle is unladen, and is such that the height above the ground of the points of application of the test forces <math>\leq 600</math> mm.</p>	Yes

### Inner Test Points

Ann 5, 3.1.1.	<p>Horizontal force is applied consecutively to two points (P1), situated symmetrically about the centreline of the device or/vehicle at a distance of 700 to 1000 mm apart:</p> <ul style="list-style-type: none"> <li>- <del>Horizontal force is the lesser of 180 kN or 85 % of the force generated by the maximum mass of the vehicle. *</del></li> <li>- Horizontal force is the lesser of 100 kN or 50 % of the force generated by the maximum mass of the vehicle for non-separate cab category N<sub>2</sub> vehicle with a max mass <math>\leq 8</math> t. *</li> </ul> <p><i>*Strikethrough, as appropriate.</i></p>	Yes
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Ann 5, 3.2.	<p>If any point identified by the defined distance is located within an interruption area of the underrun protection device, the test force is applied at a replacement point located on the horizontal centreline, within 50 mm of the vertical edge closest to the intended point of force application.</p>	<p>NA</p>
<p><b>Outer and Central Points</b></p>		
Ann 5, 3.1.2.	<p>Horizontal force is applied consecutively to two points (P2) located 300 ± 25 mm from the longitudinal planes tangential to the outer edges of the wheels on the rear axle or of the RUPD, if it exceeds the width of the rear axle:</p> <ul style="list-style-type: none"> <li>— <del>Horizontal force is the lesser of 100 kN or 50 % of the force generated by the maximum mass of the vehicle.*</del></li> <li>- Horizontal force is the lesser of 50 kN or 25 % of the force generated by the maximum mass of the vehicle for non-separate cab category N<sub>2</sub> vehicle with a max mass ≤ 8 t. *</li> </ul> <p><i>*Strikethrough, as appropriate.</i></p>	<p>Yes</p>
Ann 5, 3.1.2.	<p>An identical horizontal force is then applied to a third (central) point C located on the line joining the two P2 points, in the median vertical plane of the vehicle:</p>	<p>Yes</p>
Ann 5, 3.2.	<p>If any point identified by the defined distance is located within an interruption area of the underrun protection device, the test force is applied at a replacement point located at the intersection of the horizontal and vertical centrelines of each element furthest from the vertical centreline of the device or of the vehicle, whichever is applicable. This point is ≤ 325 mm from the longitudinal planes tangential to the outer edges of the wheels on the rear axle.</p>	<p>NA</p>
Ann 5, 3.1.3.	<p>For tests on a rigid bench, a horizontal force of the lesser of 50 kN or 25 % of the force is generated by the maximum mass of the vehicle, applied consecutively to two points (B1 and B2), located at the discretion of the manufacturer and to a third (central) point C located on the line joining these two points, in the median vertical plane of the device.</p>	<p>NA</p>



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**Inspection/Test Results**

Measured Displacement – RUPD								
Force position	Distance from centreline (mm)	Distance from underside (mm)*	Applied force (kN)		Horizontal measured displacement (mm)		Vertical measured displacement (mm)**	
			Required	Applied	Maximum	Residual	Maximum	Residual
P2 left	490		62.539	62.539	8	2	-	-
P1 left	1005		36.788	36.788	18	4	-	-
P3	0		36.788	36.788	6	0	-	-
P1 right	1005		36.788	36.788	25	5	-	-
P2 right	490		62.539	62.539	8	2	-	-

For Test force and location requirements, see diagram.

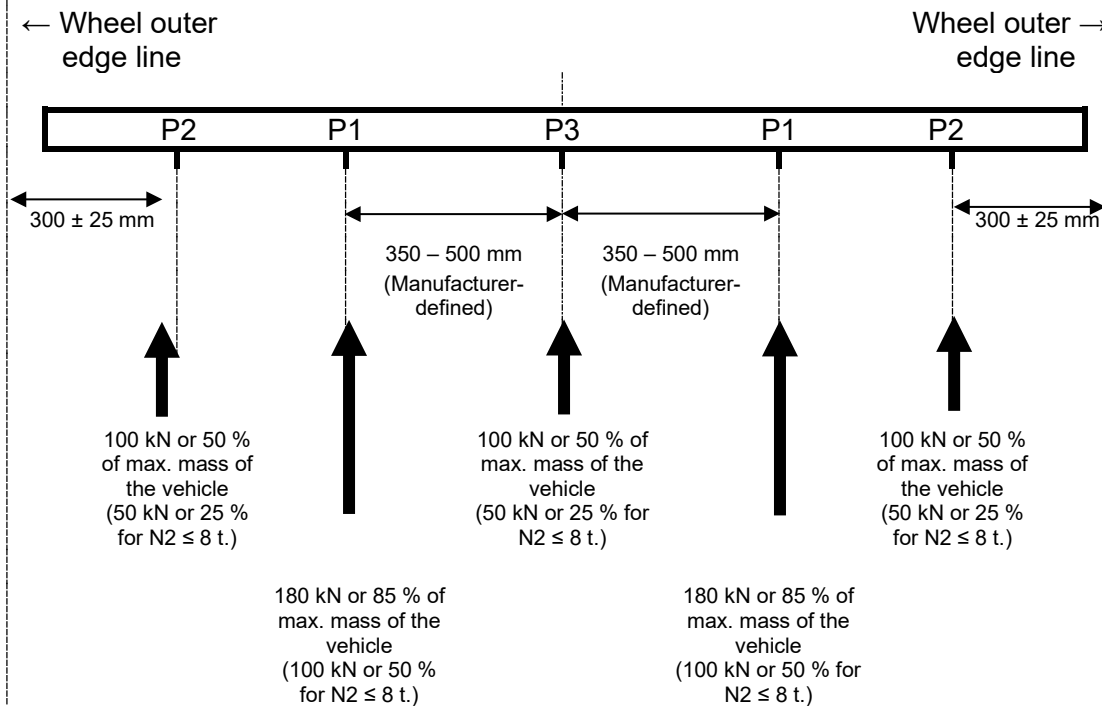
\*Distance from the underside is 50% of the section height of the bar

\*\*Positive value in vertical displacement equals an increase of ground clearance

**Displacement Limits:** No displacement limit is specified within Part I; however, no device can be fitted to a vehicle if it has a maximum measured displacement exceeding 400 mm, and, in certain specified cases, more than 300 mm.

See RUPD installation and displacement limits table below from 16.4 for category specific limits.

**Summary of Test Point Locations and Applied Forces**



**Note:** For tests at VCA Midlands an additional force of 0.3% will be applied to these figures to comply with the VCA decision rule for a pass result







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RUPD Installation and Displacement Limits			
Category	Description	Maximum Installation Distance (mm)	Maximum resultant horizontal distance between rear extremity of vehicle and rear of the device at maximum displacement (mm)
M/N <sub>1</sub> /N <sub>2</sub> O <sub>1</sub> /O <sub>2</sub>	Maximum Mass not exceeding 8T	400	400
N <sub>2</sub> /N <sub>3</sub>	Maximum Mass exceeding 8T	300	400
O <sub>3</sub> /O <sub>4</sub>	Equipped with a platform lift or designed as a tipping trailer	300	400
O <sub>3</sub> /O <sub>4</sub>	No platform lift Not a tipping trailer	200	300

**Remarks**

None

*Note: VCA apply measurement uncertainty to calibrated items but not test results.*

**Annex I – Test Photographs**

*Photographs of the device pre- and post- test should be included. Alternatively, attach the report (including photographs) from the test facility as an annex.*

